

Technical Data Sheet Polypropylene – Impact Copolymer Produced in the United States

TotalEnergies Petrochemicals & Refining USA, Inc. Polymers Americas

## **Description**

**Polypropylene 5824WZ** is a nucleated impact copolymer with a melt flow of 40 g/10min that has been developed for high speed injection molding of thin-walled packaging containers and household articles.

5824WZ is characterized by excellent stiffness and impact resistance, as well as low shrinkage and low warpage. The product is formulated to provide excellent mold release and processing properties required for high speed injection molding applications.

## **Characteristics**

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238	g/10 min	40
Mechanical Properties			
Tensile, Strength at Yield	D-638	psi (MPa)	3,200 (22)
Elongation at Yield	D-638	%	6
Flexural Modulus	D-790	psi (MPa)	160,000 (1,105)
Izod Impact Notched @ 23°C	D-256	ftIbs/in. (J/m)	3.5 (187)
Thermal Properties <sup>(1)</sup>			
Melting Range	TOTAL Method	°F (°C)	320-329 (160-165)
Heat Deflection	D-648	°F (°C)	203 (95)
Vicat Softening Point	D-1525	°F (°C)	298 (148)
Other Physical Properties			
Density	D-1505	g/cm <sup>3</sup>	0.905

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

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TOTALENERGIES PETROCHEMICALS & REFINING USA, INC. POLYMERS AMERICAS 1201 Louisiana Street Suite 1800 Houston, TX 77002 www.polymers.totalenergies.com

TECHNICAL CENTER P.O. Box 1200 Deer Park, Texas 77536 Phone: 281-884-7500



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