

Technical Data Sheet Polypropylene – Homopolymer **Produced in the United States**

TotalEnergies

TotalEnergies Petrochemicals & Refining USA, Inc. Polymers Americas

Description

Polypropylene 3462 is formulated to give low water carryover and excellent process stability in extrusion applications.

FDA: 3462 complies with all applicable FDA regulations for food contact applications.

Recommended Applications: 3462 is recommended for slit film, monofilament, and fibrillated tape applications requiring improved process stability.

Processing: 3462 processes on conventional extrusion equipment with typical melt temperatures of 400°F-500°F (204°C-260°C).

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238 Condition "L"	g/10 min	4.1
Mechanical Properties			
Tensile @ Yield	D-638	psi (MPa)	5,000 (35)
Elongation	D-638	%	12
Tensile Modulus	D-638	psi (MPa)	220,000 (1,515)
Flexural Modulus	D-790	psi (MPa)	200,000 (1,380)
Izod Impact @ 73°F			
Notched	D-256A	ftIbs/in. (J/m)	0.6 (32)
Unnotched			17.0 (907)
Thermal Properties ⁽¹⁾⁽²⁾			
Melting Point	DSC	°F (°C)	330 (165)
Heat Deflection	D-648	°F @ 66 psi	225
		°C @ 4.64 kg/cm ²	107
Other Physical Properties			
Density	D-1505	g/cc	0.905
Fiber Properties ⁽¹⁾⁽³⁾			
Tenacity		g/denier	5.8
Elongation		%	28

Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.
Samples processed at 6:1 draw ratio and 450 degrees F (232 degrees C) melt temperature.

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TOTALENERGIES PETROCHEMICALS & REFINING USA. INC. POLYMERS AMERICAS 1201 Louisiana Street Suite 1800 Houston, TX 77002 www.polymers.totalenergies.com

TECHNICAL CENTER P.O. Box 1200 Deer Park, Texas 77536 Phone: 281-884-7500

