



## Product Datasheet

### HDPE-20

#### Product Properties

Typical Properties	Method	Value Unit
<b>Physical</b>		
Melt Flow Rate (230 C/2.16kg)	ASTM D 1238	20.0 g/10 min
Density- Specific Gravity	ASTM D 4883	0.953
<b>Mechanical</b>		
<b>Tensile Strength @ Yield (2 in/min) (50 mm/min)</b>	ASTM D 638	3900 PSI 26.9 MPa
Flexural Modulus (0.05 in/min, 1 % Secant, Procedure A) (1 mm/min, 1 % Secant, Procedure A)	ASTM D 790	185,000 PSI 1276 MPa
Tensile Elongation @yld	ASTM D 638	
<b>IMPACT</b>		
Notched izod impact (73 F, Method A) (23 C, Method A)	ASTM D 256	0.60 ft-lb/in 32 J/m
<b>Hardness</b>		
Rockwell Hardness (R-Scale)	ASTM D 2240	65
<b>Thermal</b>		
DTUL @66psi - Unannealed	ASTM D 648	76 C

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